

Date: Friday, 01/08/2008 2:26:12 PM
 User: Julie Lecocq

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: FRONT OUTBOARD LEG ASSY', LH
Job Number	: 40871-2	Part Number	: D3782043
Estimate Number	: 13321	Drawing Number	: D3782 REVA
P.O. Number	:	Project Number	: N/A
This Issue	: 01/08/2008 S.O. No. :	Drawing Revision	: A
Prsht Rev.	: NC	Material	:
First Issue	: 31/07/2008 Type : SMALL /MED FAB	Due Date	: 08/08/2008
Previous Run	: 40304	Qty:	Split 5 Um: Each
Written By	:		
Checked & Approved By	: JLD 08 8-01		
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0	D37683	Front Outboard Leg, LH
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)
 Front Outboard Leg, LH
 batch: B40313 (14) B40973 (3x)

3.0	D37871	Foot
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)
 Foot
 batch: B40982

4.0	AN45 13A	EYE BOLT
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s)
 eye Bolt
 batch: M109013

5.0	AN960JD516	Washer
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s)
 Washer
 batch: M108246
 or (NAS1149D0568J)batch:

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: FRONT OUTBOARD LEG ASSY, LH

Job Number: 40871

Part Number: D3782043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s)

Nut

batch: M108471

CF 08/08/26

7.0

D3762041

Front Leg Fitting Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)

Front Leg Fitting

batch: B40949 (2)

B40946 (2)

CF 08/08/26

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

CF 08/08/26 (2)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/08/26 (2)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Store

SL 08/08/26

(2)

54

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/27

Job Completion



MF 08-08-27

31

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3768-3	FRONT OUTBOARD LEG, LH	1
2	D3787-1	FOOT	1
3	D3762-041	FRONT LEG FITTING ASSY	1
4	AN45-13A	EYE BOLT	2
5	MS21042L5	NUT	2
6	NAS1149D0568J	WASHER (AN960JD516)	2

D3782-043 FRONT OUTBOARD LEG ASSY, LH

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	<i>[Signature]</i>	DRAWING NO. D3782	REV. A
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 4	
APPROVED	<i>[Signature]</i>	TITLE LEG ASSEMBLY	SCALE NTS
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	08.06.04		

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08.06.16.17

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